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**TECHNICAL  
DATA  
SHEET**

## LACRYL 400 SERIES

### TRANSLUCENT SPRAY PAINT FOR THE PLASTIC SIGN INDUSTRY

<b>COLORS AVAILABLE:</b>	Over 30 Standard Colors and Over 3000 intermix colors.
<b>VOC:</b>	6.8 #/gal. maximum
<b>APPLICATION METHOD:</b>	Spray/HVLP
<b>DILUTION FOR SPRAYING:</b>	Dilute all color 1:1 with 205-T Dilute whites 2:1 with 205-T
<b>ADJUSTMENT OF COLOR INTENSITY:</b>	Use extra 205-T or cut with L-490 Clear or L-491 colorless
<b>REMOVAL OF OVERSPRAY:</b>	Use 206-T Cleaner/Remover
<b>REMOVAL OF PAINT FROM REJECT:</b>	Use 206-T Cleaner/Remover
<b>CLEAN UP EQUIPMENT OF WET PAINT:</b>	Use 205-T or other suitable solvent
<b>CLEAN UP EQUIPMENT OF DRY PAINT:</b>	Use 205-T or other suitable solvent
<b>RECOMMENDED LIQUID MASKANT:</b>	Sign Strip
<b>MINIMUM DRY TIME BEFORE EXPOSURE TO WEATHER:</b>	24 hours
<b>TO REMASK USING SIGN STRIP- MINIMUM DRY TIME:</b>	1 to 1.5 hours

9/09