

## MULTI-TRANS PRO FOR HARD SURFACES

## 1-PAPER-SYSTEM



### LASER PRINTER SETTINGS

#### WHITE TONER (CMYW)

- OKI PRO8432WT**
- Mirror Image Mode
  - Media Type: rough
  - Multi-Purpose Tray
  - +1 Color Paper
  - Paper-Feeding: Single-Sheet Feeding
  - Paper Weight: Ultra Heavy 2

#### OKI PRO7411/711WT & PRO9420/920WT

- Mirror Image Mode
- Media Type: UserType 1
- Multi-Purpose Tray
- -2 White Toner Density
- Paper-Feeding: Single-Sheet Feeding

#### FOREVER TRANSFERRIP

- Mirror Image Mode
- Media Type: UserType 1
- Automatic Tray Detection
- White fill-up to: max. 180%
- Paper-Feeding: Single-Sheet Feeding

#### 5-COLOR (5C) PRINTER (CMYKW)

- OKI PRO9541WT**
- Mirror Image Mode
  - Media Type: rough
  - Fill up White: max. 60%
  - Multi-Purpose Tray
  - -3 White Density
  - Paper-Feeding: Single-Sheet Feeding

- Paper Weight: Ultra Heavy 3
- Media Adjust +3
- UH Media Adjust Mode +3
- Heavy Media Mode: on
- Specific Media Feed Mode: MPTray 5
- Paper Color Setting +3

#### FOREVER TRANSFERRIP 5C

- Mirror Image Mode
- Media Type: UserType 7
- Automatic Tray Detection
- White fill-up to: max. 180%
- Paper-Feeding: Single-Sheet Feeding

#### CMYK

#### OKI C834 (C8X4-SERIES)

- Mirror Image Mode
- Media Type: UserType 8
- Multi-Purpose Tray

#### OTHER MODELS

- Transparency/Heavy Paper 3 or similar paper type.
- Contact your dealer to see if your CMYK laser printer is compatible.



### TRANSFER PROCESS

1. Pre-press your substrate/product with the recommended silicone pad and settings from the table below.
2. Place your design on your substrate/product (printed-side facing down) and if necessary, fix it with heat-resistant tape.
3. Press your transfer with the parameters indicated below and cover it with the recommended silicone pad in the table below.
4. Peel the transfer paper by using the recommended settings from the table below.  
ATTENTION: At this point, the substrate is very hot. Take precautions while handling it.
5. If indicated in the table below, re-press your substrate/product with the same temperature as in step 3 for about 2-5 sec.



### SETTINGS

|                           | SUBSTRATES/PRODUCTS |                                   |               |                 |           |      |          |
|---------------------------|---------------------|-----------------------------------|---------------|-----------------|-----------|------|----------|
|                           | TEMP                | PRE-PRESS TIME<br>+<br>PRESS TIME | PRESSURE      | SILICONE<br>PAD | PEEL TEMP |      | RE-PRESS |
|                           |                     |                                   |               |                 | CMYK      | CMYW |          |
| WOOD                      | 135°C/275°F         | 20 + 30-35 sec.                   | Medium        | -               | Warm      | Hot  | No       |
| PAPER                     | 135°C/275°F         | 2 + 5-10 sec.                     | Medium / High | -               | Warm      | Hot  | No       |
| CARD                      | 135°C/275°F         | 2 + 15-20 sec.                    | Medium / High | -               | Warm      | Hot  | No       |
| ALUMINUM                  | 135°C/275°F         | 0 + 90 sec.                       | High          | Speedy          | Hot       | Hot  | No       |
| GLASS                     | 135°C/275°F         | 45 + 45-60 sec.                   | High          | Speedy          | Warm      | Hot  | No       |
| LEATHER                   | 135°C/275°F         | 5 + 10-15 sec.                    | Medium        | -               | Warm      | Hot  | No       |
| CORK                      | 135°C/275°F         | 30 + 35 sec.                      | Medium / High | Speedy          | Warm      | Hot  | Yes      |
| MUGS                      | 160°C/320°F         | 0 + 60 sec.                       | High          | For Mug Press   | Warm      | Hot  | No       |
| MIRRORS                   | 135°C/275°F         | 45 + 45-60 sec.                   | High          | Speedy          | Warm      | Hot  | No       |
| COASTERS                  | 135°C/275°F         | 2 + 15-20 sec.                    | Medium / High | -               | Warm      | Hot  | No       |
| NAPKINS                   | 135°C/275°F         | 2 + 5-10 sec.                     | Medium        | -               | Warm      | Hot  | No       |
| PLASTIC (PP) TUMBLERS     | 110°C/230°F         | 0 + 180 sec.                      | Medium        | For Mug Press   | Warm      | Hot  | No       |
| BOOK COVERS<br>(UNCOATED) | 135°C/275°F         | 20 + 30-35 sec.                   | Medium        | -               | Warm      | Hot  | No       |



### TIPS & TRICKS

- Remove any dust, coatings, chemicals and greases from substrate/product-surfaces, prior to the transfer. Metal and glass surfaces can be cleaned with alcohol.
- Using the Silicone Pad helps distribute the heat evenly across the transfer.  
ATTENTION: The pressing parameters can vary when using a silicone pad.
- If you excess particles have been transferred, you can easily remove them by rubbing it with a cloth.